TAPPI ROLL NUMBERING SYSTEM

PORT HAWKESBURY

Examples of a PH Roll Number: PH22H3101299
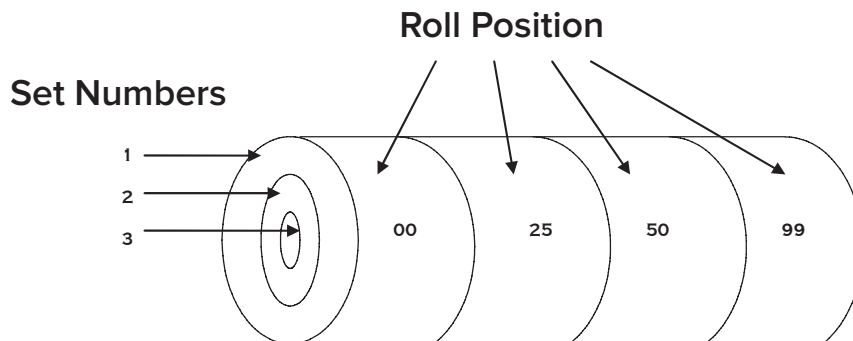
MILL	MACHINE	YEAR (LAST DIGIT)	MONTH	DAY	REEL OF DAY	SET	POSITION
PH	2	2	H	31	01	2	99

Explanation of Month:

A - January
B - February
C - March
D - April
E - May
F - June

G - July
H - August
J - September
K - October
L - November
M - December

Explanation of Position (last two digits):

The last two digits indicate the percentage of the distance from the front edge of the reel, where a particular roll starts. With the exception of a back roll, which is always a 99.

Roll Position

Set Numbers

1
2
3

00   25   50   99

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