



PORT HAWKESBURY PAPER

MILL HISTORY

The Port Hawkesbury mill site was first developed in 1962, with the start-up of a sulfite pulp mill. Within ten years, the mill added a newsprint machine and continued to manufacture newsprint and pulp for the next three decades. In 1998, the Port Hawkesbury site expanded again by investing \$850 million on a state-of-the-art supercalender (SC) paper machine. In 2012, the mill at Port Hawkesbury was purchased by Stern Partners and reopened as Port Hawkesbury Paper. The company employs about 300 people directly, and another 400 as contractors working in the woodlands area.

PAPER & PULP PRODUCTION

The SC machine (PM2) produces SCA++ and SCA+ papers for use in catalogs, magazines, retail inserts, and as specialty paper. Port Hawkesbury Paper delivers the highest quality and most efficient paper production available. Modern equipment, in combination with highly skilled employees, make the facility one of the premier paper manufacturers in the world. In addition to the supercalender machine, the facility has three thermomechanical pulp (TMP) lines to supply high-quality fiber to the paper machine.

WOODLANDS

Port Hawkesbury Paper maintains a Crown license agreement with the province of Nova Scotia to sustainably manage approximately 523,000 hectares (over 2,000 square miles) of public land. Since 2001, the company has maintained forest management certification systems and is currently certified to the forest management standards of Forest Stewardship Council® (FSC®) and Sustainable Forestry Initiative® (SFI®). The Woodlands Department plants approximately 3 million native tree seedlings annually to ensure a healthy growing forest for future generations.



PORT HAWKESBURY PAPER COMPANY

ENVIRONMENTAL

The company establishes rigorous ecological, social, and economic plans to meet or exceed its sustainability goals. In addition to being certified to the FSC and SFI forest management standards, the company is also independently certified to the chain of custody standards of FSC (FSC-C112699), SFI, and the Programme for the Endorsement of Forest Certification™ (PEFC™). These standards ensure that the company meets all requirements for the management of ecological, social, and economic forest values. Additionally, the chain of custody certification ensures that the company's paper with an FSC, SFI or PEFC claim comes from well-managed forests or controlled sources.

PRODUCT QUALITY

The company's first-class facility produces some of the highest quality SC lines of paper on the market. Paper manufactured by Port Hawkesbury Paper differentiates itself from the competitors based on the following:

- Superior runnability with less waste and more uptime on press - receiving industry awards for best in class performance
- Higher printed gloss
- Flexibility to manufacture a variety of basis weights
- Available as FSC, SFI or PEFC certified
- Brightness comparable with a coated groundwood #4 and higher than #5 paper

SERVICE

It is the people behind the paper that make the difference. The company is committed to developing strong relationships between our outside and inside sales teams and customers to provide the highest quality customer service in the most efficient way possible. Port Hawkesbury Paper has access to vessel, rail and truck modes of transportation to serve customers across North America and overseas. An onsite warehouse facility and offsite warehousing capabilities ensure customized and well-monitored inventory levels for just-in-time shipments.



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EQUIPMENT

Paper Machine 2:

- Capacity: 400,000 short tons/ 360,000 metric tonnes
- Max trim: 369 inches/9.38 meters
- Max production speed: 5900 fpm/1800 mpm
- Basis weight range: 30 - 55 lbs./44 - 81 gsm
- 2 Janus SC calenders
- 2 Winders

TMP Operations:

- 3 pulp lines to supply high-quality fiber to the paper machine.

Products:

- Artisan® - SCA++
- Prominence Plus® - SCA+



The mark of responsible forestry