



# PORT HAWKESBURY PAPER

## MILL HISTORY

The Port Hawkesbury mill site was first developed in 1962, with the start-up of a sulfite pulp mill. Within ten years, the mill added a newsprint machine and continued to manufacture newsprint and pulp for the next three decades. In 1998, the Port Hawkesbury site expanded again by investing \$850 million on a state-of-the-art supercalender (SC) paper machine. In 2012, the mill at Port Hawkesbury was purchased by Stern Partners and reopened as Port Hawkesbury Paper. The mill employs about 300 people directly, and another 400 as contractors working in the woodlands area.

## PAPER & PULP PRODUCTION

The SC machine (PM2) can produce 400,000 short tons (360,000 metric tonnes) of SCA+++ , SCA++ , SCA+ , SCA , and SCB papers for use in retail inserts, magazines, and catalogs. Port Hawkesbury Paper delivers the highest quality and most efficient paper production available. Modern equipment, in combination with effective management and a highly skilled workforce, make the mill one of the premier paper manufacturers in the world. In addition to the supercalender machine, the mill has three thermomechanical pulp (TMP) lines capable of producing 650,000 air-dried metric tons of fiber annually. This amount accounts for 90% of the mill's total fiber requirement.

## WOODLANDS

Port Hawkesbury Paper has agreements with private woodlot owners for wood harvesting, and a Crown license agreement to manage approximately 523,000 hectares (over 2,000 square miles) of public land. 36% of the mill managed Crown land is set aside as protected areas and less than 1.5% of the total land is harvested each year. The mill plants 3 million native tree seedlings annually and has implemented a Sustainable Forest Management Program since 2001.



# PORT HAWKESBURY PAPER MILL

## ENVIRONMENTAL

The mill establishes rigorous environmental plans to meet or exceed its sustainability goals. The Port Hawkesbury Paper woodlands unit maintains the FSC® Maritime Standard. The standard ensures that the company is meeting all requirements for the management of ecological, social, and economic forest values. All products are also available with FSC®, SFI® or PEFC™ certification as options upon request through our chain-of-custody certification.

## PRODUCT QUALITY

The mill is a first-class facility and produces some of the highest quality SC lines of paper on the market. Paper manufactured by Port Hawkesbury Paper differentiates itself from the competitors based on the following:

- Superior runnability with less waste and more uptime on press  
– receiving industry awards for best in class performance
- Higher printed gloss
- Flexibility to manufacture a variety of basis weights
- Available as FSC, SFI or PEFC certified
- Brightness comparable with a coated groundwood #4 and #5 paper

## SERVICE

It is the people behind the paper that make the difference. The mill is committed to developing strong relationships between our outside and inside sales teams and customers to provide the highest quality customer service in the most efficient way possible. Port Hawkesbury Paper has access to vessel, rail and truck modes of transportation to serve customers across North America and overseas. An onsite warehouse facility and offsite warehousing capabilities ensure customized and well-monitored inventory levels for just-in-time shipments.



### PORT HAWKESBURY PAPER

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## EQUIPMENT

### Paper Machine 2:

- Capacity: 400,000 short tons/  
360,000 metric tonnes
- Max trim: 369 inches/9.4 meters
- Max production speed:  
5900 fpm/1800 mpm
- Basis weight range:  
28 - 50 lbs./40 - 74 gsm
- 2 Janus SC calenders
- 2 Winders

### TMP Operations:

- 3 pulp lines produce 650,000  
air-dried metric tonnes per year

### Products:

- Artisan® Plus - SCA+++
- Artisan® - SCA++
- Prominence Plus® - SCA+
- Prominence® - SCA
- Maritime® - SCB

