

Tappi Roll Numbering System

Port Hawkesbury

Examples of a PH Roll Number: PH22H3101299

All PH paper comes off Paper Machine 2, If the machine is identified as "R", the roll came off the rewinder

MILL	MACHINE	YEAR (LAST DIGIT)	MONTH	DAY	REEL OF DAY	SET	POSITION
PH	2	2	H	31	01	2	99

Explanation of Month:

- | | |
|--------------|---------------|
| A - January | G - July |
| B - February | H - August |
| C - March | J - September |
| D - April | K - October |
| E - May | L - November |
| F - June | M - December |

Explanation of Position (last two digits):

The last two digits indicate the percentage of the distance from the front edge of the reel, where a particular roll starts. With the exception of a back roll, which is always a 99.

